

ČVUT v Praze, Fakulta strojní

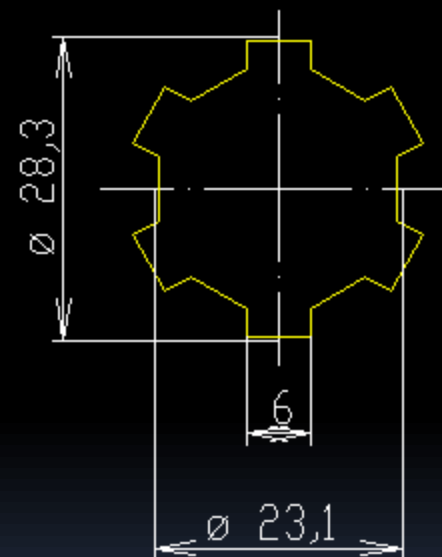
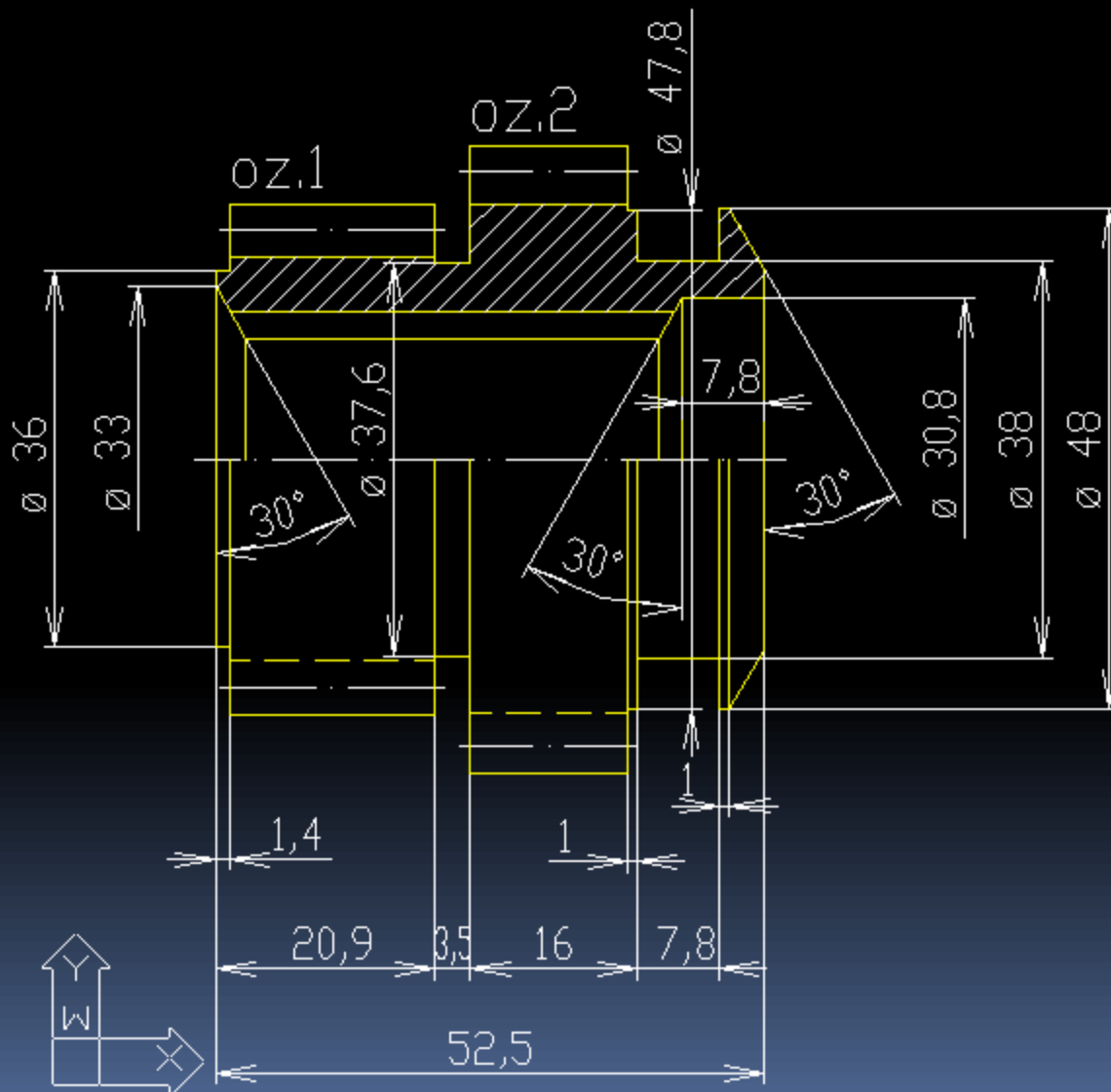
Ústav technologie obrábění, projektování a metrologie

Výrobní postup - zadání

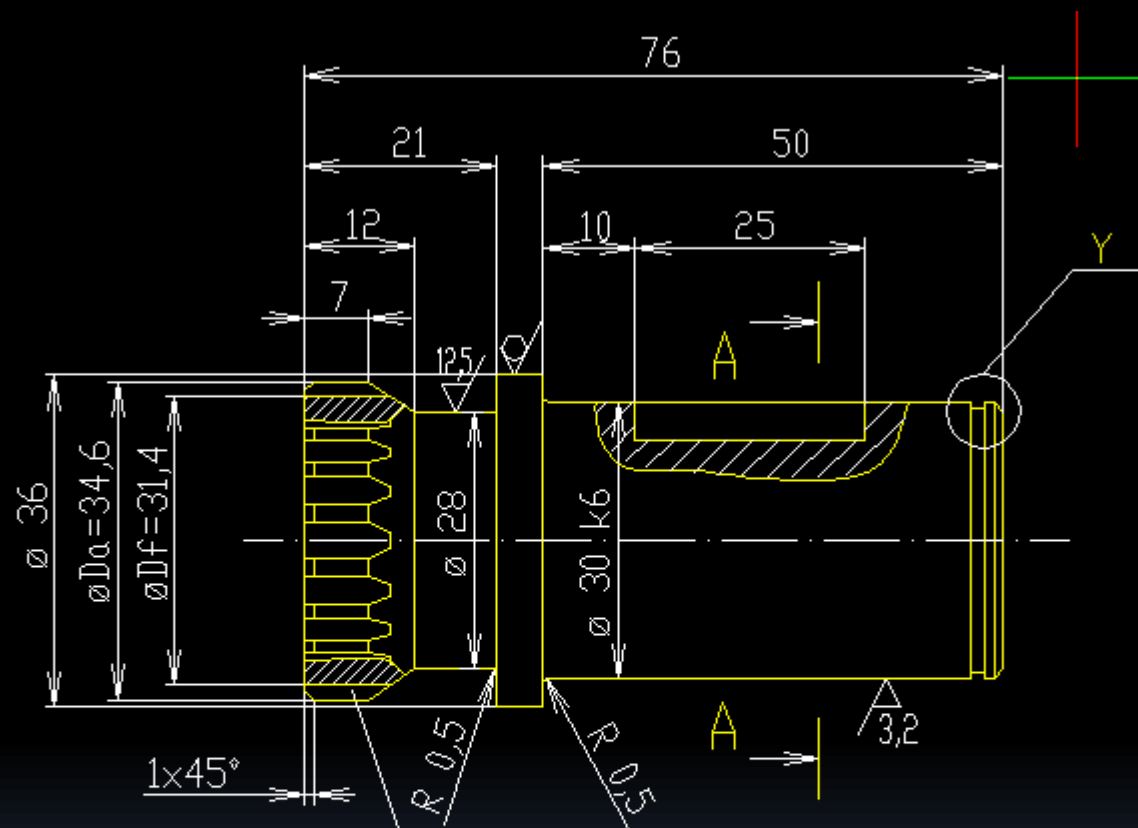
# SEMINÁŘ Z TECHNOLOGIE II.



# Výkres č. 1



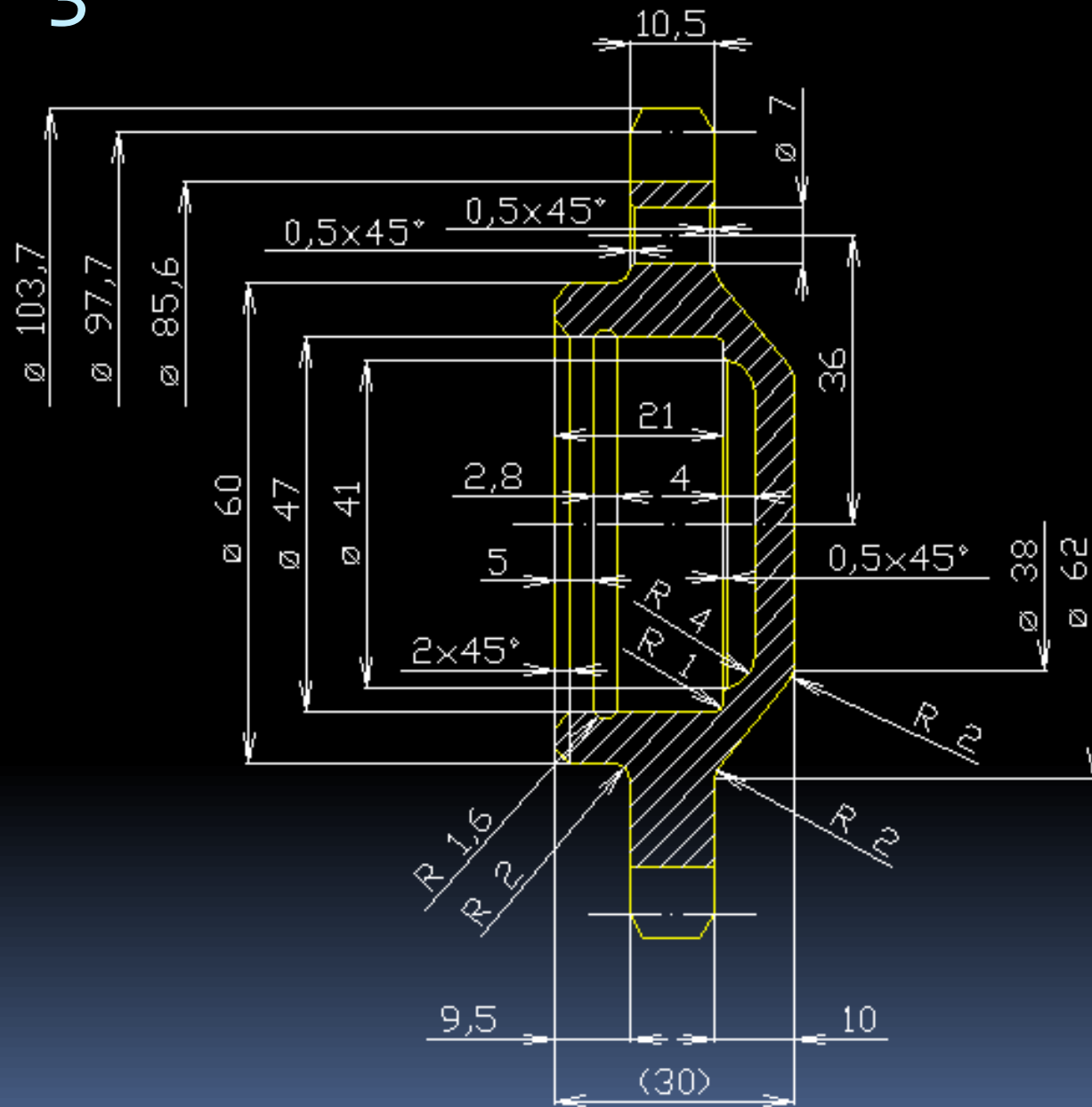
# Výkres č. 2



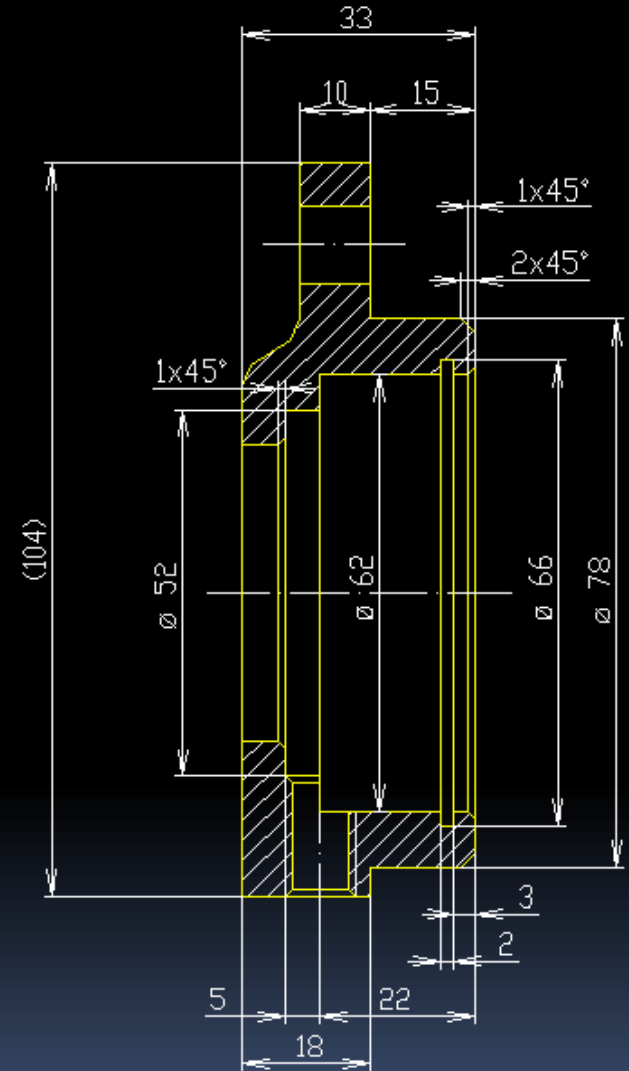
Drážkování 35x1,5 h9 (z=22)

ČSN 01 4950.1

# Výkres č. 3



# Výkres č. 4

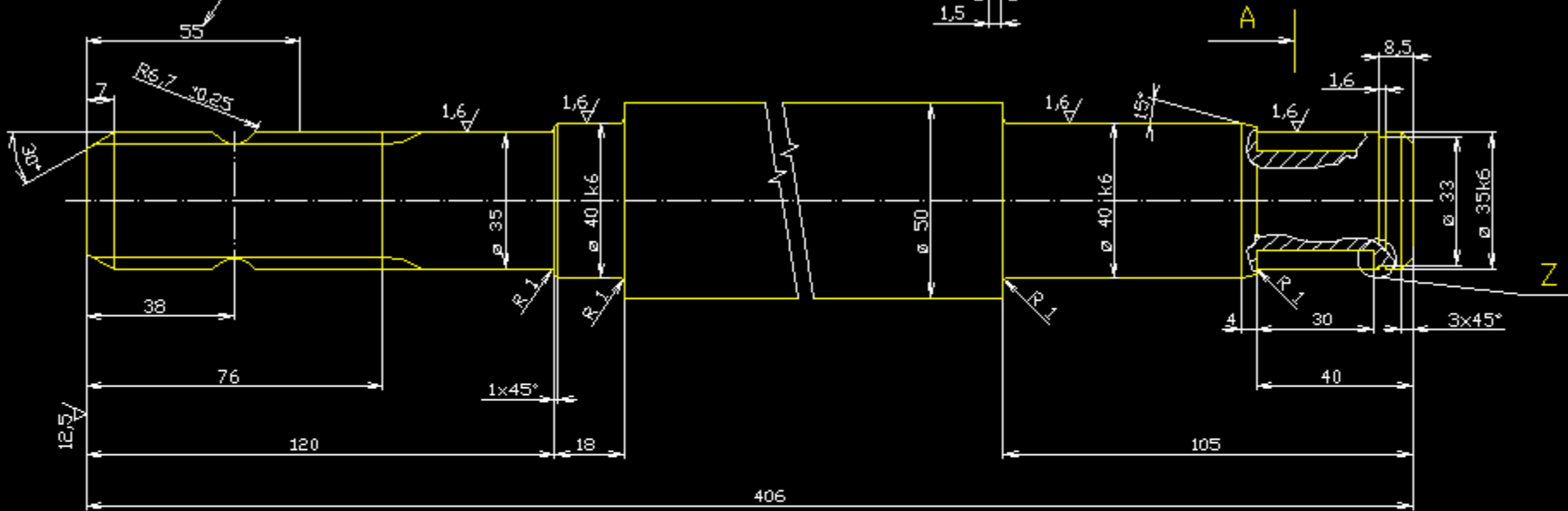
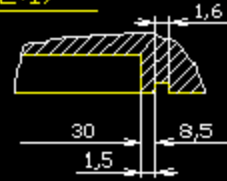


# Výkres č. 5

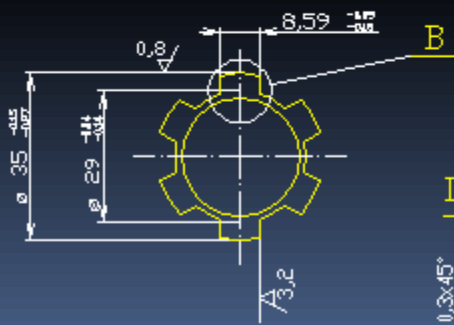
6,3/3/0

cementovat do hl.0,5mm na HRC 50-2+  
nitridovat do hl.0,45mm na HV 657

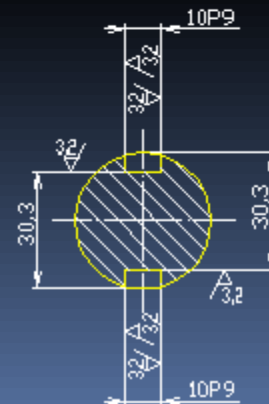
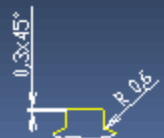
Z (2:1)



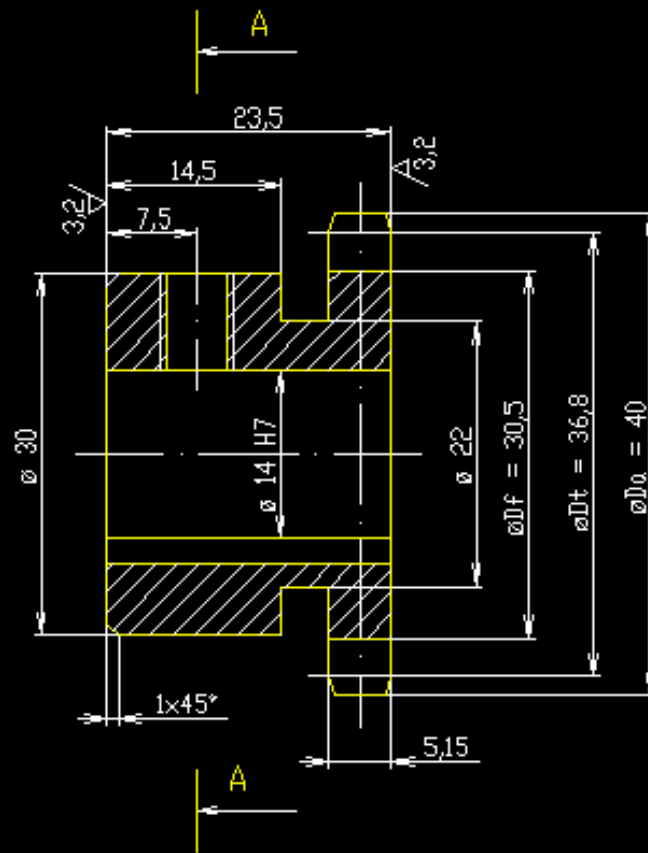
A-A



DET. B



# Výkres č. 6



$6,3 \sqrt{\text{A}}$  ( $3,2 \sqrt{\text{A}}$ )

Řetěz 06B	
t	9,525
z	12
b1	5,72
d1	6,35

